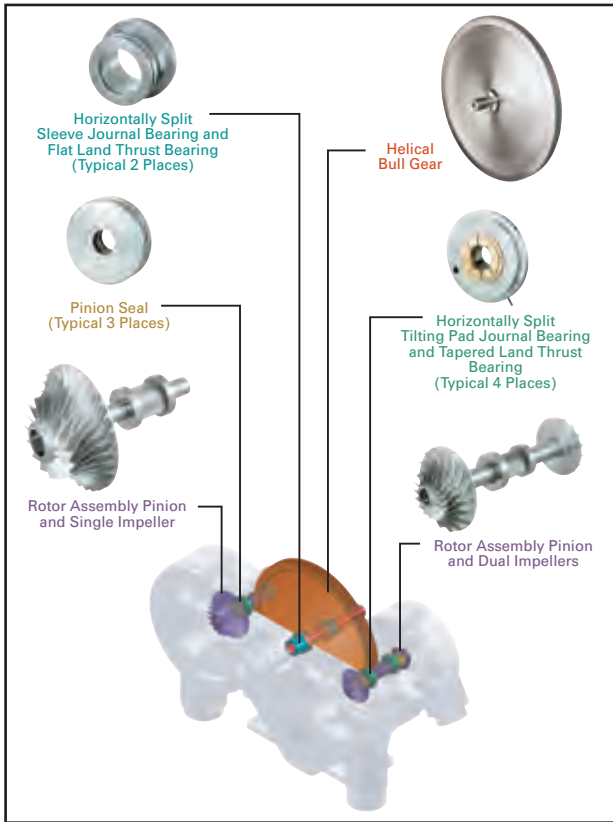


Typical Components Included In the Air End Replacement Program



For more information and details on the Air End Replacement Program and other ways FS-Elliott can benefit you please contact us:

Optional Program Enhancements Available

Extended Two Year Warranty:

An optional twenty-four (24) month extended air end warranty can be offered with the exclusive use of our Corona™ Brand Lubricant. Corona™ Turbo Blue is a premium blend of fluids specially formulated for centrifugal compressors providing longer life cycles between lubricant replacement. This program also includes participation in quarterly lubricant sampling analysis free of charge.

Extended Five Year Warranty:

The twenty four (24) month air end warranty program can be upgraded to a five (5) year period by including a Long Term Maintenance Agreement with your local FS-Elliott authorized distributor. You will be ensured of the best service and genuine OEM parts from a committed technician who is the most knowledgeable with your compressor.

Site Installation and Start-Up Services:

Installation and start-up services can also be provided. You will be ensured the best service from a committed technician who is the most knowledgeable with your compressor. Our TEAM of authorized distributors is your assurance that all of your needs will be taken care of quickly, professionally and completely – our goal is your total satisfaction and a long-term relationship



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ISO 9001 – Certified for design and manufacture of centrifugal compressors.



FS-Elliott Co., LLC reserves the right to modify the information described in this brochure and to furnish it, as altered, without further reference to the illustrations or details contained herein.



**FS-Elliott's
Air End
Replacement
Program**

Re-rating an existing compressor to a new set of operating conditions is often the most economical and efficient means to meet your system's changed compressed air requirements. We can also provide new design upgrades that enhance reliability and reduce life cycle costs. Now you can bring both of these innovative solutions together into one comprehensive solution – The FS-Elliott Air End Replacement Program:

- *One Stop OEM Engineering and Project Management*
- *100% New Air End Assembly*
- *Factory Testing*
- *Updated Legacy Documentation*
- *Technical Manual Update*
- *One Year Warranty*



Air End Replacement Program – Key Elements

New Compressor Air End:

100% new OEM components including - gear casing, low and high speed pinions, impellers, diffusers, bull gear, bearings and pinion seals. New aerodynamic elements can be produced for the original operating conditions or to a new set of system requirements.

New Equipment Warranty:

All of the new air ends supplied under the Air End Overhaul Replacement Program are backed by a twelve (12) month warranty - just like a new compressor package.

Factory Assembled & Tested:

When the new air end arrives at your site for installation, it has undergone a rigorous process covering the product design, manufacture, inspection and testing governed by our ISO 9001:2000 Certified Quality Management System.

OEM Engineering and Project Management:

As the Original Equipment Manufacturer (OEM), FS-Elliott is in the unique position to have direct access to the authentic manufacturing drawings and material specifications. Equipment owners and operators can have total confidence and peace of mind that the new air end will have the proper fits, clearances, and most importantly the entire compressor system will perform as intended the first time and every time.

Sell Back or Refurbish Your Existing Air End:

Another attractive feature of the program is that FS-Elliott will either buy back or refurbish at your option the existing air end. You make the choice and we will work out the logistics to make the seamless transition.

Customer Satisfaction is Our Business